



  
**400A**  
Max Output

  
**32A**  
415V

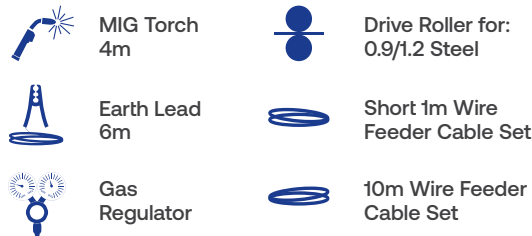
- ✓ Single-Pulse or Dual-Pulse MIG functions
- ✓ Max output 400A @ 60%
- ✓ Synergic\* or Manual MIG Function (\*Enter material type & thickness & machine will set parameters automatically)
- ✓ Job Save (Store custom settings for up to 20 jobs.)
- ✓ Geared 4-Roll Wire Drive System (For super reliable wire feeding)
- ✓ Takes 5kg or 15kg Spools
- ✓ Spool Gun Ready
- ✓ Generator Friendly - Min: 35kva
- ✓ Dual Pulse Easy Set
- ✓ 7 year Warranty\*
- ✓ Comes with std long 10m wire feeder cable set, plus short 1m cable for use when feeder is positioned on top of power source

Part No.	Description
WC-395MSTK1	395MST Standard Package
WC-395MSTK2	395MST with Toolbox
WC-06203	Optional Spool Gun BZL25 8m
WC-06234	Optional TIG Torch #17 4m Remote
WC-06233	Optional 4m Stick Lead 280A

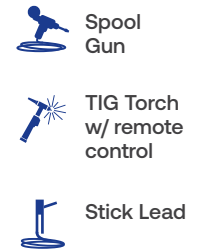
\*Standard warranty 2 years, with extended 7 year warranty available if registered online after purchase.

Description	Details
Dimensions mm	L680 x W250 x H500
Weight	~35 kg
Power Supply	~415V 3-Phase
Standard	AS 60974.1
MIG Output / Duty Cycle (40°C)	400A @ 60% 310A @ 100%
Wire Sizes mm	0.6, 0.8, 0.9, 1.0, 1.2, 1.6
Stick/TIG Output / Duty Cycle	400A @ 60%

### Includes:



### Optional:



WC-395MSTK1



WC-395MSTK2



**Force 395MST**  
User guide, specs, videos