



  
**140A**  
Max Output

  
**3.2 mm**  
Max Electrode Size

  
**10A**  
240V



- ✓ 140A @ 20% output
- ✓ Free Gloves
- ✓ Extremely compact
- ✓ LCD Digital Meter
- ✓ Adjustable Hot Start & Arc Force
- ✓ Optional VRD - Voltage Reduction Safety Feature\*\*
- ✓ Generator Friendly - Min: 7kva Ideal: 8kva+
- ✓ 7 year Warranty\*
- ✓ High OCV for smooth and reliable arc

Part No.	Description
WF-06169	135ST Standard Package
WC-00992	Optional TIG Torch #17 4m
4-AR1	Optional Gas Regulator

\*Standard warranty 2 years, with extended 7 year warranty available if registered online after purchase.

\*\*Supplied as standard with VRD not active. VRD can be activated by an authorised agent/distributor if required. Conform to AS 60974.1, ensuring a reactivation time of under 300ms and activation when the load on terminals exceeds 200 Ohms.

Description	Details
Dimensions mm	L250 x W95 x H140
Weight	2.3 kg
Power Supply	~240V 1-Phase
Standard	AS 60974.2
Output / Duty Cycle (40°C)	140A @ 20% 90A @ 60%
Electrode Size Capacity	≤ 3.2mm
OCV	77V (VRD on 13.5V)

### Includes:



Earth Lead  
3m



Stick Lead  
3m



Free  
Gloves



Shoulder  
Strap



Power Lead  
with 10A Plug

### Optional:



TIG Torch



Gas  
Regulator



**Force 135ST**  
User guide, specs, videos